Quick-Start-Tower™

Advantages

Nineteen years ago, Color Impact International Corporation designed and built the first "Continuous-Blanket-Contact" (C-B-C) tower and we are proud to say that our new tower design (the "Quick-Start-Tower™") is the **next generation of** - and the **big-brother** to - our first C-B-C design. The Quick-Start-Tower™ was designed to be a better built and more robust machine, with many of the previous weak points removed. It requires less maintenance, is easier to operate, and has many advantages over our first C-B-C tower.

1. Built-in 40hp **shaftless drive with each tower**, which yields the following advantages:

- * Motorized inch forward and inch reverse for plate changes. No hand cranking.
- * Electronically disengages from and re-engages to the rest of the press.
- * The tower automatically synchronizes to the rest of the press when re-engaged.
- * Prevents severe component damage in event of a wrap-up. (only 40hp motor).
- * Provides for electronic cut-off register compensation.
- * Allows individual towers to angle-bar webs to adjacent / existing press lines.
- 2. **Hardened and ground** gears through out the entire press.
- 3. Oil bath gear lubrication with **low pressure warning light**.
- 4. Printing modules contain 3 ink oscillating rollers. Less ghosting, less ink starvation.
- 5. Larger ink rollers. Ink form rollers, transfer rollers and ink skimmer rollers are larger.
- 6. Greater heat dissipation. Heat extraction fans do not cause plate end dry-ups.
- 7. Selectively **perforated roller covers** provide greater heat dissipation / tower cooling.
- 8. **9" space between decks**. Greater cooling and more working space for press operator.
- 9. Many parts interchangeable with parts of the existing C-B-C press lines.
- 10. **Unbreakable steel** roller hanger brackets, interchangeable with original C-B-C brackets.
- 11. QuickSet* ink control levers standard on every tower.
- 12. No space consuming console nor associated electrical problems / maintenance.
- 13. No unnecessary, complicated, electronic functions. Serviceable by local electrician.
- 14. Larger diameter dampener pan roller and brush roller.
- 15. Larger pan and brush roller bearings.
- 16. On the run bearing lubrication provisions for dampener pan roller and brush roller.
- 17. Dampener module is lighter weight and therefore more easily removed.
- 18. **Tension is adjustable** on dampener baffles. No vibration movement while running.
- 19. Ink and dampener motors silenced without movement of speed dial settings.

- 20. Nylon ink fountain end blocks. No ink leakage / dripping. No ink motor overloads.
- 21. **Easy adjustment of ink skimmer roller**. Skimmer roller stabilizers are standard.
- 22. Easy skimmer roller removal and / or replacement.
- 23. Robust folder with quarter folder rated at 35,000 cph.
- 24. **\$340K per tower**. Delivered, installed, running and guaranteed for one year. (now \$300K)
- 25. **\$115K per folder** including Quarter Folder and 20 hp DC drive and motor. (now \$95K)
- 26. **Quick-Start-Tower™** speed modestly rated at 30,000 impressions per hour.

Quick-Start-Tower™ Similarities to our original C-B-C design.

- 1. C-B-C design. No perceptible "fan-out". Dot-on color register unequaled by any 4-high.
- 2. Narrow gap plate lockup with register pin.
- 3. Pneumatic ink form roller on / off.
- 4. Each tower has its own individual re-circulating water system.
- 5. Plate and blanket cylinders made from solid stainless steel forgings.
- 6. Web break detector facilitates press shut-down in the event of a web break.
- 7. **Operator training** is included as part of the installation.
- 8. **Register controls** for each plate cylinder:
 - * On the run side movement of \pm 0.100" (\pm 2.5 mm).
 - * On the run circumferential movement of + 0.100" (+ 2.5 mm).
 - * On the run skewing adjustment of <u>+</u> 0.010" (<u>+</u> 0.25 mm).
- 9. Variable speed ink and dampener drive motors.
- 10. Constant speed spiral brush drive motor.
- 11. Freight FOB the customer's premises.

12. It will be the customer's responsibility to arrange and pay for:

- * Removal of the Quick-Start-Towers™ and other components from transport truck.
- * Placement of the Quick-Start-Towers™ into their final position in the press line.
- * All electrical wiring / connections of Quick-Start-Towers™, folders, etc. on the press.
- * Making payments to the seller as mutually approved on the sales agreement.

* Note: QuickSet is the trade name of the QuickSet Corporation which is a sister company of Color Impact. The Quick-Start-Tower[™] was designed to operate with the optional QuickSet <u>ink pre-setting system</u>. The Quick-Start-Tower[™] (in conjunction with QuickSet) boasts color ready copy within 500 copies.